

THE ERGONOMIC CARRY SYSTEM

A wearable load-transfer system for urban e-bike commuters

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01

OVERVIEW

THE ERGONOMIC CARRY SYSTEM

A wearable load-transfer system for urban e-bike commuters



THE ERGONOMIC CARRY SYSTEM



GOAL: Create a wearable load-transfer system that adapts to rider posture and improves stability, comfort, and control during urban e-bike commuting.



PROBLEM: Conventional backpacks move away from the rider's center of mass during forward-leaning riding posture, increasing sway, fatigue, and dynamic instability.



PROPOSED SOLUTION: An engineered harness and guided-load architecture that lowers and pulls the carried mass inward as the rider leans forward, improving load alignment and riding stability.

Type	User	Context	Status
Wearable Load-Transfer System	Urban E-bike Commuters	Daily Mobility	Validated Prototype

PROBLEM DEFINITION

SEC-01-OVERVIEW

WHY CONVENTIONAL BACKPACKS FAIL E-BIKE COMMUTERS

E-bike commuting is growing as cities get denser and travel times rise. Yet the gear we carry wasn't designed for the way we actually ride. Conventional backpacks shift the load away from the body's center of mass, creating leverage, instability, and fatigue, especially in a forward-leaning posture.

THE CORE ISSUE

The load sits too far from the body's centerline and moves on an uncontrolled arc as the rider changes posture. This increases moment arm, causes sway, and forces the body to work harder to stay balanced and stable.



01 WHO THE COMMUTER IS

Urban e-bike commuters are efficiency driven, time constrained, and carry daily essentials for work and life. They ride in varying conditions and need comfort, control, and confidence, every day.



THE MODE

E-bikes extend range and speed, encouraging forward-leaning riding postures.



THE LOAD

Laptops, tools, chargers, clothing, and daily essentials.

Typical carry range: 6–12 kg*



THE CONTEXT

Stop-and-go traffic, varied terrain, long durations, and frequent acceleration.



THE NEED

A carry system that adapts to the rider, reduces fatigue, and keeps the load stable and aligned.

02 WHY RIDING POSTURE IS THE PROBLEM

When a rider leans forward, the torso rotates but the backpack lags behind. This creates a longer moment arm (hip to COM) and pulls the load backward and outward—exactly where it hurts most.

CONVENTIONAL PACK (WHAT GOES WRONG)

UPRIGHT / WALKING



- Load close to the spine
- Shorter moment arm
- Lower stress and sway

FORWARD RIDING LEAN



- Load shifts backward and outward
- Longer moment arm (hip to COM)
- Increased sway, strain, and fatigue

BIOMECHANICAL PENALTIES (FORWARD LEAN)

LONGER MOMENT ARM

More torque on the lower back and hips

INCREASED SWAY

Greater lateral movement and instability

HIGHER MUSCLE LOAD

More effort to control balance and posture

FASTER FATIGUE

Reduced endurance and ride quality

03 WHY CONVENTIONAL PACKS FALL SHORT

Traditional backpacks are built for static or walking use. They don't account for the dynamic, leaned-forward posture of e-bike riding.



NO CONTROLLED LOAD PATH

The load moves on an uncontrolled arc as the torso leans, increasing moment arm and strain.



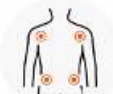
EXCESSIVE BACKWARD SHIFT

Weight pulls away from the body's centerline, reducing balance and control—especially at speed.



INCREASED SWAY

The load swings laterally with every lean, brake, and turn—causing instability and mental fatigue.



POOR PRESSURE DISTRIBUTION

More load on shoulders and upper back, less support at the hips. Pressure points lead to discomfort and fatigue.



BUILT FOR WALKING, NOT RIDING

Conventional packs don't adapt to the rider's posture or movement. The rider has to adapt to the pack.

DESIGN OPPORTUNITY

Create a system that moves the load downward and inward as the rider leans, keeping the center of mass close, reducing moment arm, minimizing sway, and improving comfort, control, and efficiency.

ALIGN WITH THE BODY

Keep the load close to the spine in every posture.

MOVE WITH INTENT

Engineer a guided path for the load.

REDUCE STRAIN

Shorter moment arm. Less effort. Less fatigue.

RIDE BETTER

More stability, confidence, and endurance.



02

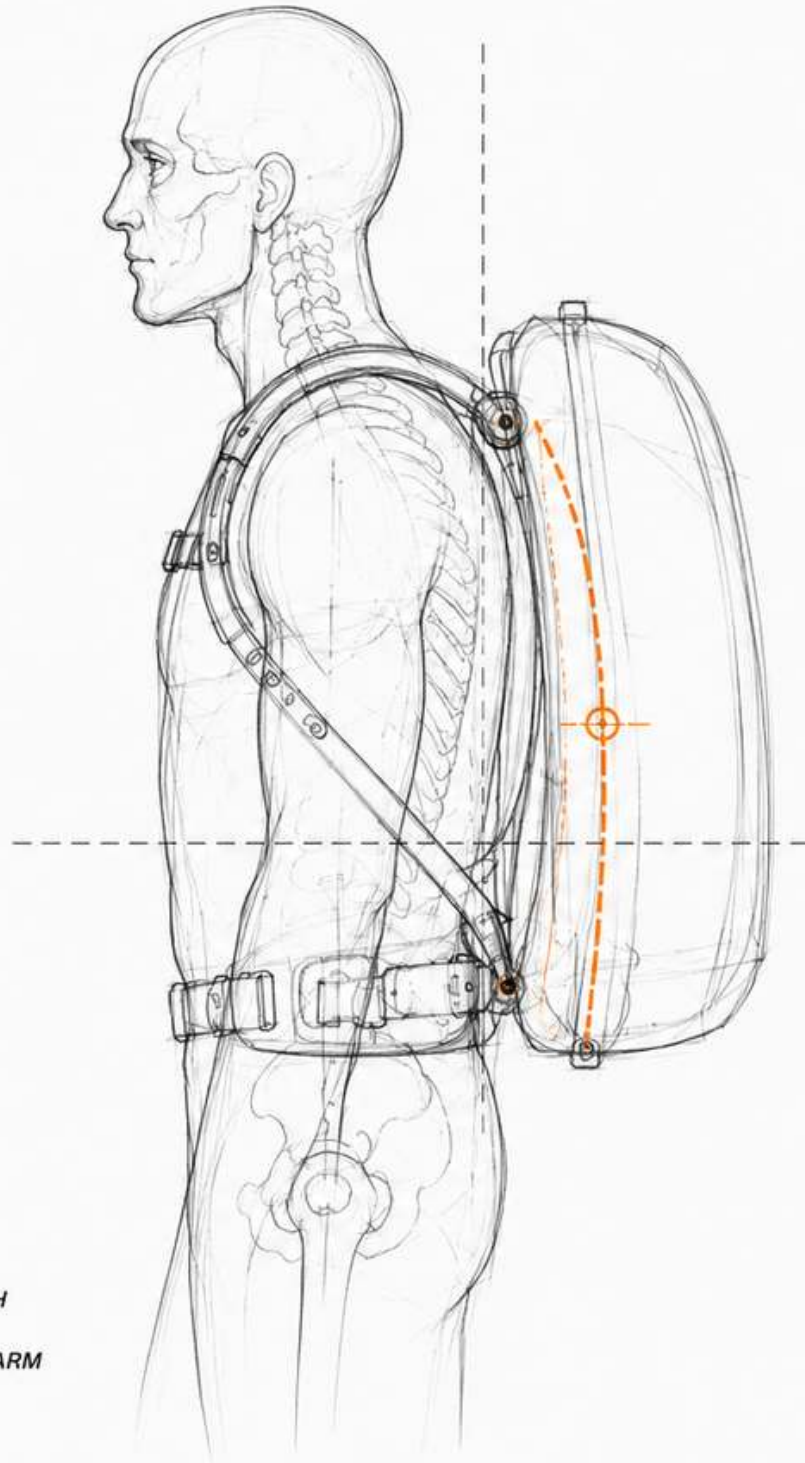
REASONING & VALIDATION

THE ERGONOMIC CARRY SYSTEM

A wearable load-transfer system for urban e-bike commuters

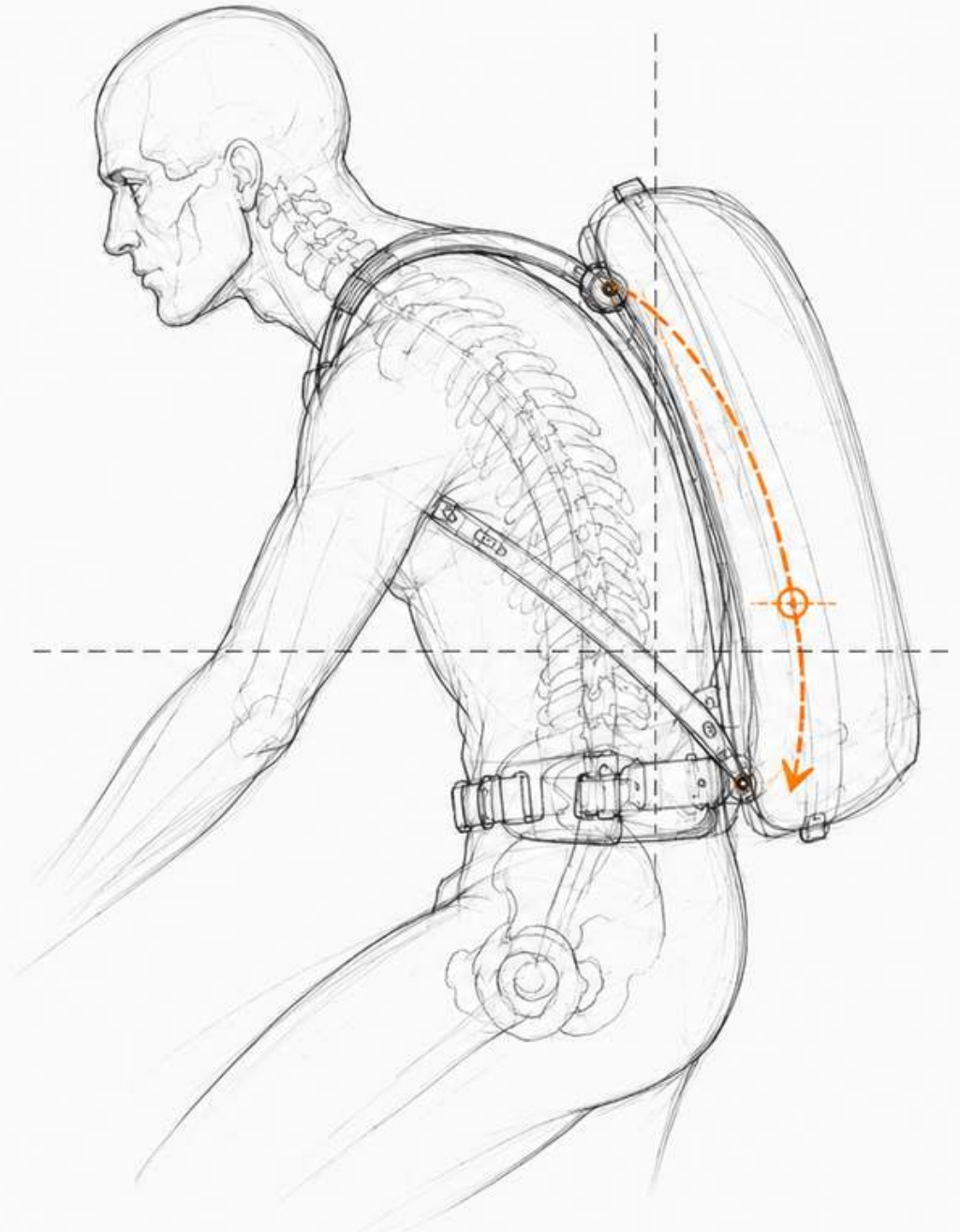
01

UPRIGHT /
WALKING



02

FORWARD LEAN /
RIDING



○ COM
→ LOAD PATH
--- MOMENT ARM

01

KINEMATIC SECTION

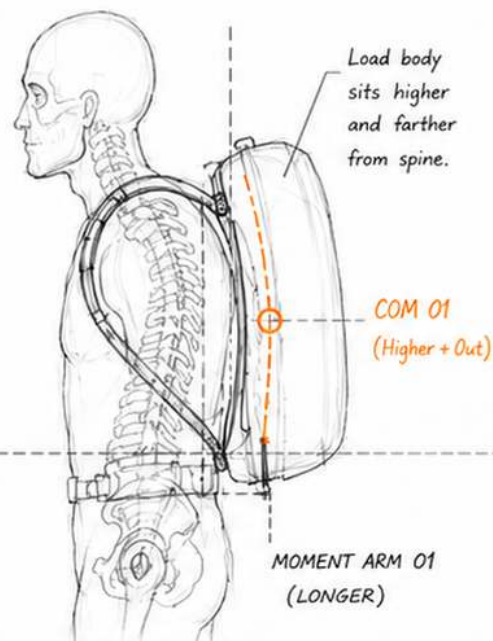
LOAD BODY MOVEMENT COMPARISON

GOAL:

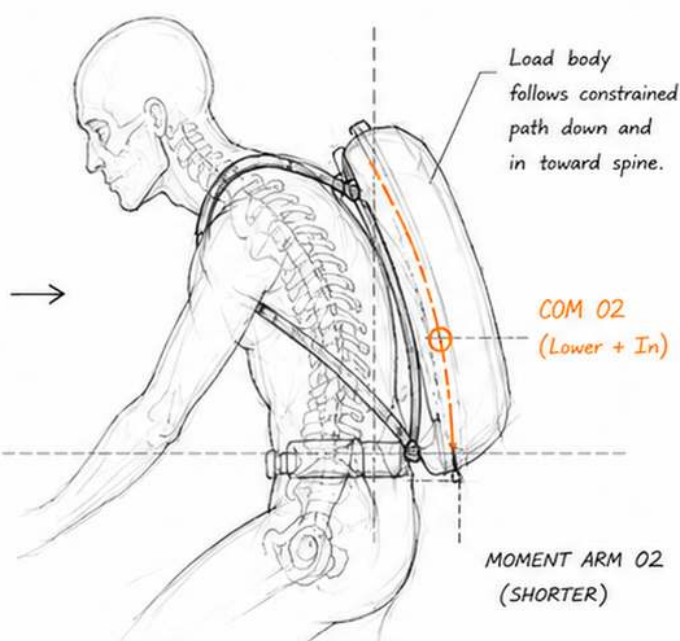
Reduce moment arm by moving load down and in during forward lean.

- COM (LOAD)
- LOAD PATH
- MOMENT ARM (HIP TO COM)
- FIXED BODY REFERENCE

STATE 01
UPRIGHT / WALKING



STATE 02
FORWARD LEAN / RIDING



MEASURED EFFECT (TARGET)

VERTICAL DROP (COM)

↓ ~ 100-150 mm

INWARD SHIFT (COM)

← ~ 60-100 mm

MOMENT ARM REDUCTION

↓ ~ 30-40%

PATH LENGTH (COM TRAVEL)

~ 200 mm

NOTES

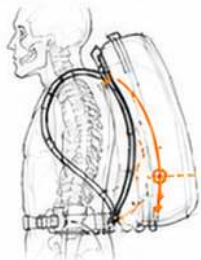
- Values are conceptual targets for visualization.
- Actual results depend on mechanism + pack dimensions.
- Goal is to reduce moment arms and maintain load close to spine.

02

KINEMATIC PATH VARIANTS

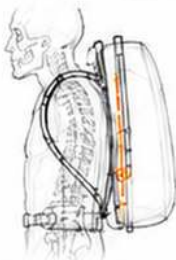
EXPLORATION OF CONSTRAINED MOTION LOGICS

01
CURVED DROP PATH



- Curved rail drives load down and in.
- Smooth continuous arc.
- Good for natural feel.

02
VERTICAL SLIDE PATH



- Linear track for direct vertical drop.
- Simple mechanism.
- Compact.

03
ROTATION + DROP



- Upper rotation reduces moment arm.
- Lower drop completes inward compression.

04
DUAL AXIS PATH



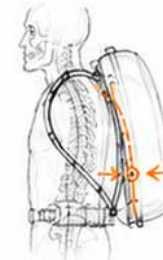
- Combination of inward translation + downward movement.
- Maintains close proximity through lean.

05
RAIL-GUIDED COMPRESSION



- Parallel rails guide downward + inward.
- Enables active compression at end of travel.

06
TENSION-SHORTENING



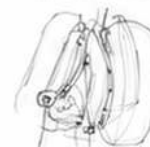
- Harness geometry shortens under lean.
- Load drawn in by tension differential.

ADDITIONAL EXPLORATIONS



PIVOT ABOUT SHOULDER (OVERHEAD INCREASES MOMENT ARM)

×



HIP-BASED PIVOT BETTER BUT LIMITED DROP

×



CONSTRAINED PATH MOST EFFECTIVE

✓

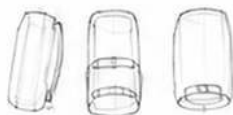
03

KEY ANCHORS (REFERENCE ONLY)

- C7 (CERVICAL)
- T4 (UPPER THORACIC)
- T8 (MID THORACIC)
- L3 (LUMBAR)
- HIP JOINT (ROTATION CENTER)

04

DESIGN IMPLICATIONS



- Pack volume divided into upper (rotates) + lower (stabilizes)



- Mechanism lives in interface between load body and back panel.



- Path must clear shoulder blades and maintain comfort.

NEXT STEPS

- ☐ Pick 1-2 path concepts
- ☐ Build cardboard mockup
- ☐ Test with weight
- ☐ Measure COM travel
- ☐ Iterate

04 PHYSICAL PROTOTYPE (CARDBOARD MOCKUP)

RIDER REFERENCE: 170cm / 61kg / SM-M (36-38)

FRONT



LEFT SIDE (UPRIGHT)



LEFT SIDE (FORWARD LEAN)



BACK



LOW PIVOT DETAIL



TENSIONER ROUTE



HIP BELT DETAIL



UPPER HARNESS ANCHOR



TENSION STRAP (DIFFERENTIAL)



LOW PIVOT ASSEMBLY



INWARD TETHER (SHORTENING)



STABILIZING BELT (HIP BELT)



BACK PANEL / RAIL



Rotating axle on back panel rail allows upper strap to rotate.

Differential strap runs over low pivot to create rotation and differential tension.

Hip level pivot is the primary rotation point for the load body.

Tether pulls the lower portion of the load body inward as the system shortens.

Hip belt stabilizes the system and resists lateral sway and uplift.

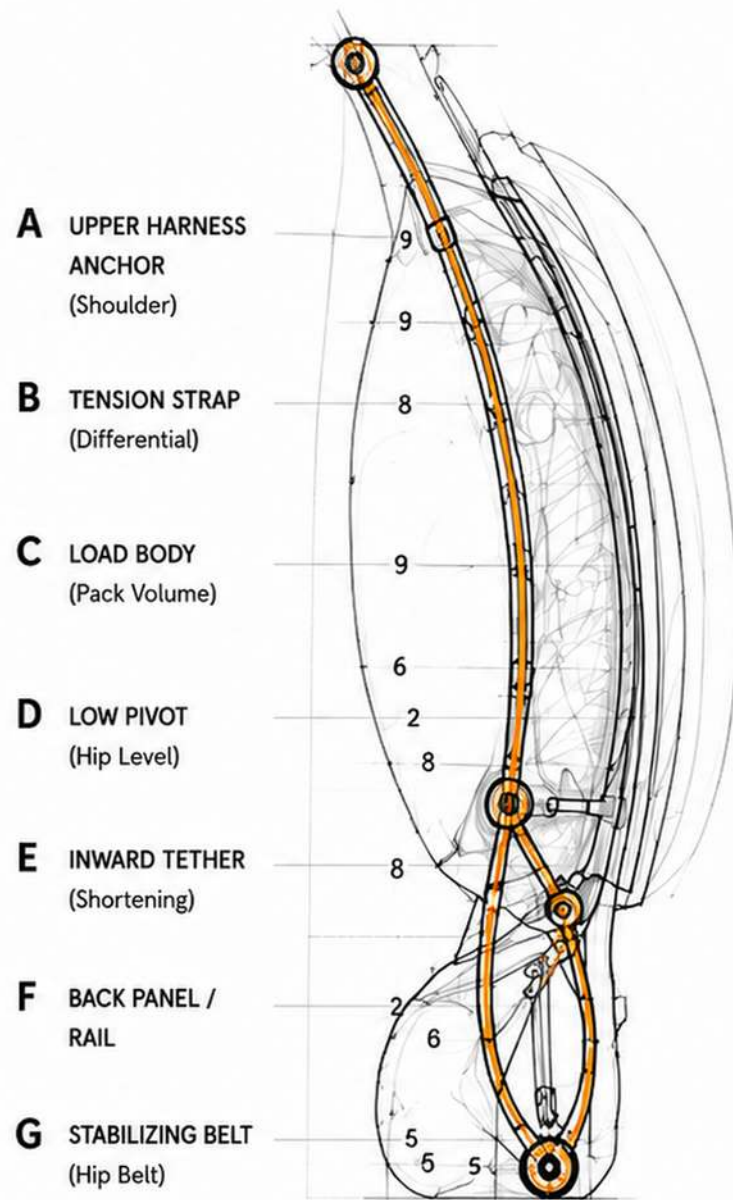
Rigid rail constrains the path of the load body and maintains alignment.

03

MECHANISM

THE ERGONOMIC CARRY SYSTEM

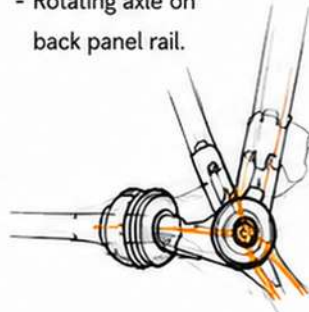
A wearable load-transfer system for urban e-bike commuters



MECHANISM COMPONENTS

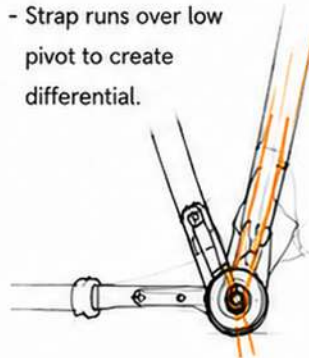
• LOW PIVOT ASSEMBLY

- Rotating axle on back panel rail.



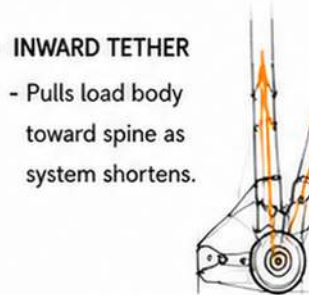
• TENSIONER ROUTE

- Strap runs over low pivot to create differential.



• INWARD TETHER

- Pulls load body toward spine as system shortens.

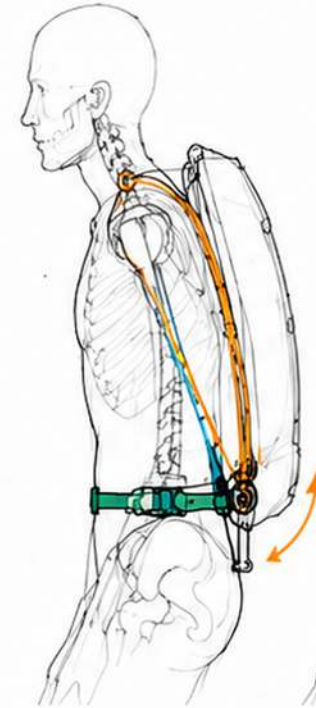


KINEMATIC SEQUENCE (SIDE VIEW)

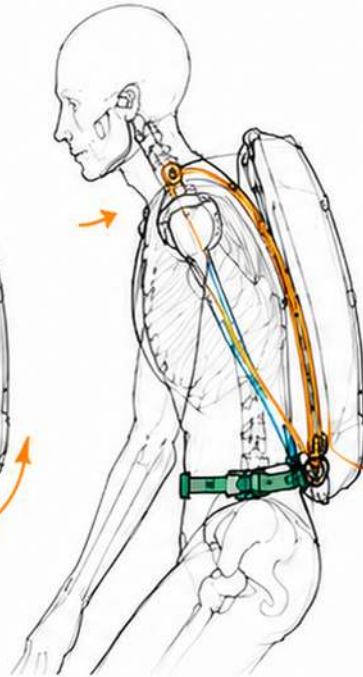
1 UPRIGHT



2 TRANSITION



3 FORWARD LEAN



→ LOAD PATH (TENSION)

→ MOVEMENT OF LOAD BODY

---> SHORTENING / INWARD MOTION

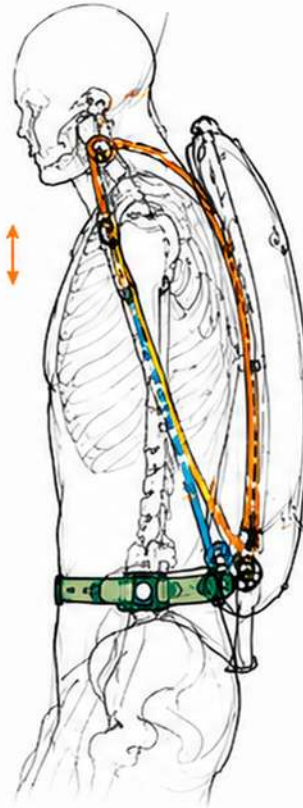
COM MOVES
DOWNWARD
AND INWARD

03 STRAP ROUTING DIAGRAM

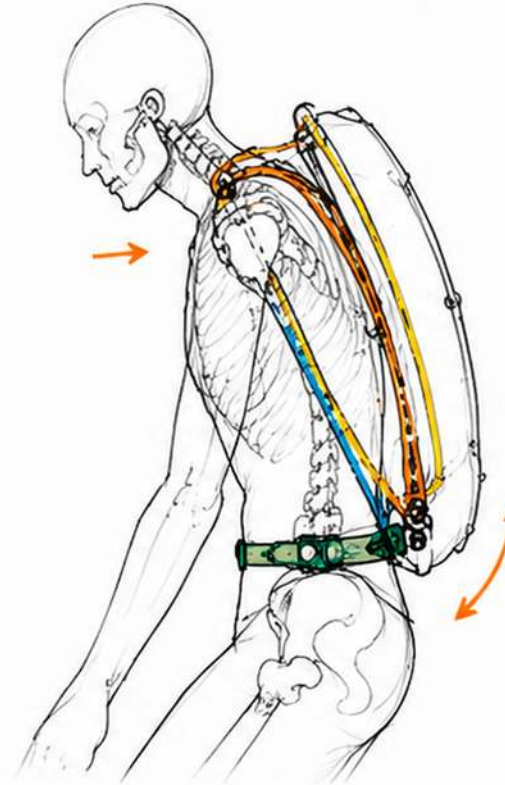
FRONT VIEW
(HARNESS)



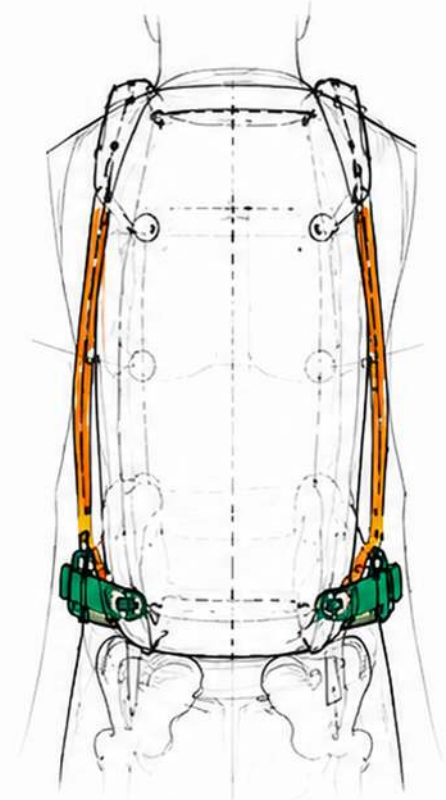
SIDE VIEW
(UPRIGHT)



SIDE VIEW
(FORWARD LEAN)



REAR VIEW
(BACK PANEL)



- UPPER HARNESS STRAP (SHOULDER)
- LOWER TENSION STRAP (DIFFERENTIAL)
- INWARD TETHER (SHORTENING)
- STABILIZING BELT (HIP)

- PIVOT POINT
- FIXED ANCHOR
- RAIL / GUIDE PATH
- ↔ ADJUSTMENT DIRECTION

RIDER-LEANING BIOMECHANICAL DIAGRAM

LOAD TRANSFER + COMPRESSION + STABILITY

UPRIGHT / WALKING

RELAXED POSTURE

Load sits closer to the back between the thoracic spine and lumbar region.

Center of Mass (COM) is higher and slightly further from the spine.

Longer moment arm (hip to COM) increases sway and fatigue.



CENTER OF MASS
Higher and slightly further from spine

MOMENT ARM
Longer

EFFECT
More sway potential and fatigue over time

FORWARD RIDING LEAN

RIDING POSTURE

Load body compresses and follows a guided path downward and inward.

COM moves lower and closer to the spine.

Shorter moment arm (hip to COM) reduces sway and improves stability and control.



CENTER OF MASS
Lower and closer to spine

MOMENT ARM
Shorter

EFFECT
Reduced sway, more control and less fatigue

FORCE & LOAD TRANSFER COMPARISON

UPRIGHT / WALKING



↓ GRAVITY LOAD
● CENTER OF MASS
--- MOMENT ARM
↔ SWAY FORCE
↑ HIP SUPPORT

Greater sway force acts on the system. Load is higher and further from the body's centerline.

FORWARD RIDING LEAN



↓ GRAVITY LOAD
● CENTER OF MASS
--- MOMENT ARM
↔ SWAY FORCE (REDUCED)
↑ HIP SUPPORT (INCREASED)

Sway force is reduced. Load is lower, closer, and aligned with the body's center for improved stability and efficiency.

THE RESULT



LESS SWAY
More stable movement



LOWER MOMENT ARM
Reduced strain on back and hips



BETTER BREATHING
Improved ventilation and comfort



MORE CONTROL
Better balance and handling

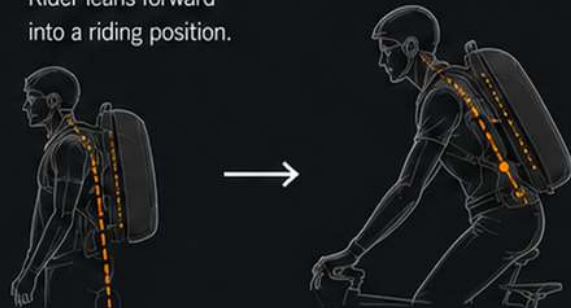


LOCKED & SECURE
Load stays in an optimal riding position

HOW IT WORKS

1 POSTURE CHANGE

Rider leans forward into a riding position.



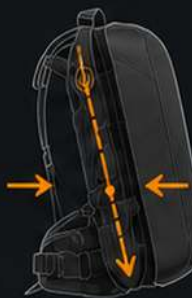
2 GUIDED LOAD PATH

The load body follows an engineered path that moves downward and inward defined by the system.



3 COMPRESSION & LOCK

The harness and internal geometry pull the load inward and lock it in a stable riding position.



- COM (Center of Mass)
- Moment Arm (hip to COM)
- Load Path (Tension)
- ← Inward Compression (Tension)
- ↑ Hip Support (Compression)

KEY BENEFITS

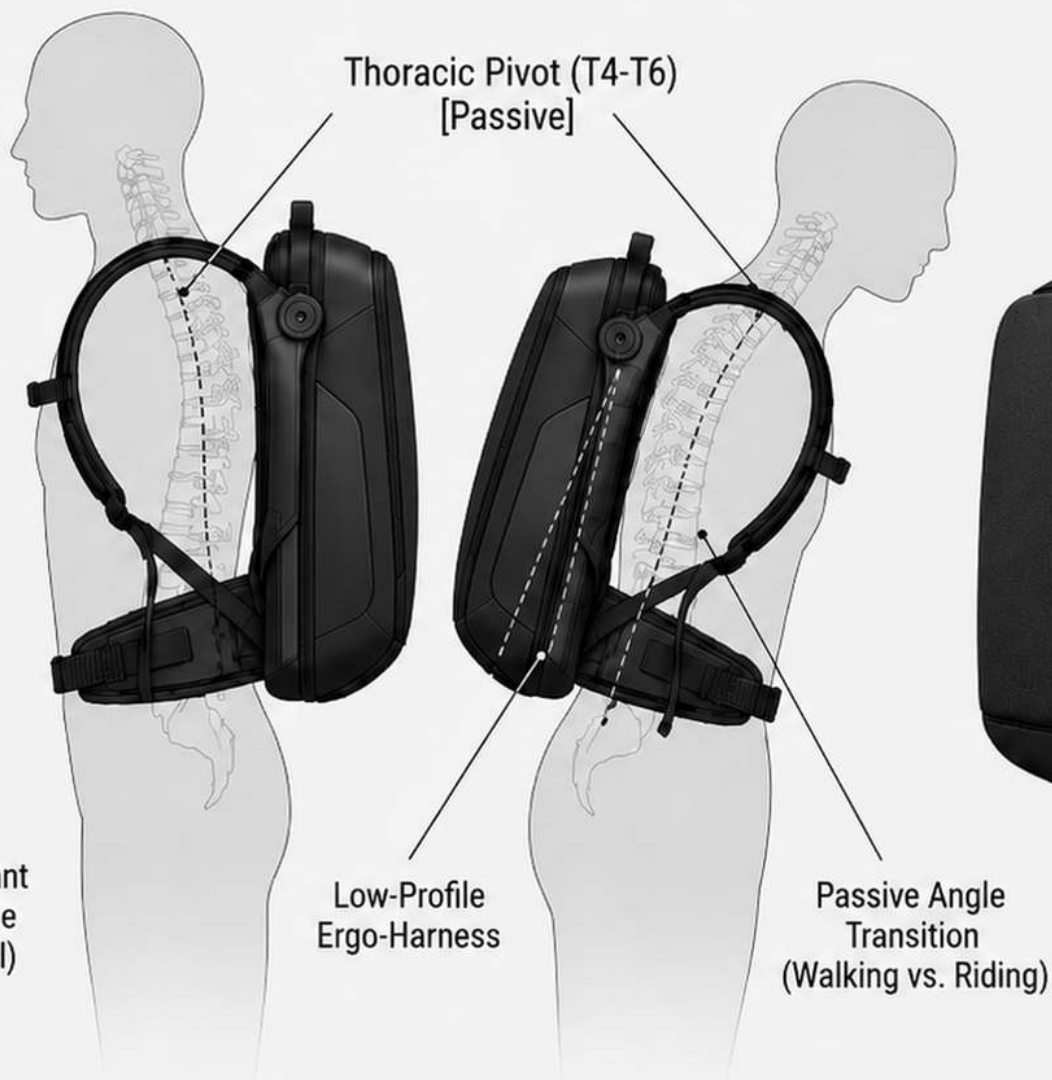
- Reduces moment arm and sway
- Improves posture and control
- Decreases fatigue during dynamic riding
- Maintains ventilation and comfort
- Engineered movement adapts to the rider



Detail 1

Laminated
Hypalon
Reinforcement

Weather-Resistant
Technical Textile
(Matte Charcoal)



State A
(Upright Walking)

State B
(Forward Riding Lean)

Passive Angle
Transition
(Walking vs. Riding)



Detail 2

04

COMPONENT DOCUMENTATION

THE ERGONOMIC CARRY SYSTEM

A wearable load-transfer system for urban e-bike commuters

KEY / LEGEND

ECSS DESIGN DOCUMENTATION SYSTEM

SYMBOLS, MATERIALS, ABBREVIATIONS AND CONVENTIONS

THE ERGONOMIC CARRY SYSTEM

PROTOTYPE → PRODUCTION TRANSLATION

ECS-MT-01-R1

1. SYMBOL LEGEND



PIVOT POINT

Primary pivot for controlled movement.



ROLL / GUIDE INTERFACE

Component roller or translates along guide channel.



TENSION POINT

Applies or manages strap tension.



LOAD TRANSFER

Direction of load transfer through component.



INTEGRATION INTERFACE

Connection point between ECS components.



ANCHOR POINT

Structural attachment to harness frame.



MOVEMENT PATH

Indicates component travel or articulation.



LOAD PATH

Indicates direction of load transmission.



CONTACT SURFACE

Surface in contact with body or another component.



ADJUSTMENT RANGE

Indicates adjustable travel or range.



LOCKED / SECURED STATE

Component is locked or in secure position.



UNLOCKED / RELEASED STATE

Component is released or free to move.

LINE WEIGHT CONVENTIONS

	Visible Edge (Object)	0.70 mm
	Hidden Edge	0.35 mm
	Centerline / Axis	0.25 mm
	Movement Path	0.50 mm
	Load Path	0.70 mm

All dimensions in millimeters unless otherwise noted.

2. MATERIAL LEGEND



500D Nylon + PU (Shell)

High abrasion resistance, water resistant.



Closed-cell Foam

Cross-link foam for structure and comfort.



HDPE Sheet (Frame)

Semi-rigid structural support.



Nylon Webbing (Type 7)

High tenacity, low stretch webbing.



Bartack Thread (Bonded Nylon)

High strength, abrasion resistant.



POM / Nylon (Hardware)

Durable, low friction, dimensional stability.



3D Air Mesh

Breathable spacer mesh for comfort.

3. ABBREVIATIONS

A1	Upper Harness Anchor
A2	Rail / Guide Channel
A3	Load Body Assembly
A4	Low Pivot Assembly
A5	Inward Tether
A6	Tension Strap System
A7	Hip Belt Assembly
A8	Sternum Stabilizer
A9	Back Panel Comfort Pad
A10	Accessory / Attachment Interface
SR	Side Release (Buckle)
ITW	ITW Nexus (Hardware Brand)
HDPE	High Density Polyethylene
POM	Polyoxymethylene (Acetal)
PU	Polyurethane
ECS	Ergonomic Carry System

4. HARDWARE LEGEND



SR BUCKLE (LOW PROFILE)

Low-profile side release buckle for one-handed opening and adjustment.



LADDER LOCK

Webbing length adjustment.



SIDE RELEASE BUCKLE

Low-profile side release buckle for detachable connections.



D-RING

Attachment point for accessories or tethering.



RIVET / FASTENER

Structural fastening or pivot retention.



CORD PULL

Ergonomic pull for adjustment or release.

5. TOLERANCE LEGEND

GENERAL TOLERANCE (UNLESS OTHERWISE NOTED)	± 0.5 mm
MOLDED PARTS	± 0.2 mm
MACHINED PARTS	± 0.1 mm
WEBBING LENGTH	± 1 mm
STITCHING LOCATION	± 1 mm
PIVOT / HOLE POSITION	± 0.5 mm
ROLL / CHANNEL POSITION	± 0.5 mm
ASSEMBLY FIT	Functional fit
ANGULAR TOLERANCE	± 1.0°

6. DOCUMENTATION CONVENTIONS

- All views are shown in the primary functional orientation unless otherwise noted.
- Left / Right are referenced as if worn by the user.
- Front / Back references are user-facing.
- Dimensions are in millimeters.
- Exploded views show assembly order with numeric callouts.
- All components are designed for disassembly and service.
- Materials and hardware are specified for production intent, not brand lock-in.

7. DOCUMENT INDEX (COMPONENT SHEETS)

A1	—	Upper Harness Anchor
A2	—	Rail / Guide Channel
A3	—	Load Body Assembly
A4	—	Low Pivot Assembly
A5	—	Inward Tether
A6	—	Tension Strap System
A7	—	Hip Belt Assembly
A8	—	Sternum Stabilizer
A9	—	Back Panel Comfort Pad
A10	—	Accessory / Attachment Interface

ECS-MT-02-R1

PROTOTYPE → PRODUCTION TRANSLATION MATRIX

COMPONENTS A1–A5

THE ERGONOMIC CARRY SYSTEM

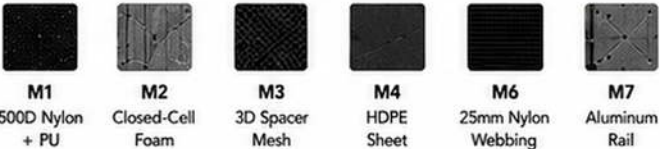
PROTOTYPE → PRODUCTION TRANSLATION

ECS–MT–02–R1

GOAL: Map the cardboard prototype (test object) to the designed production version (manufacturing intent).

COMPONENT	PROTOTYPE (TEST OBJECT) Materials & Construction		KEY	PRODUCTION (DESIGNED OBJECT) Materials & Construction		KEY
A1 Upper Harness Anchor		- Material: Corrugated cardboard (3–5 mm) - Reinforcement: Layered cardboard - Attachment: Tape / Hot glue - Function: Test anchor location and load direction	 PC-1	→		- Material: 500D Nylon + PU (M1) - Reinforcement: Bartack stitching - Hardware: ITW Nexus Ladder Lock 25mm (M8) - Function: Primary load transfer to harness frame via pivot system  M1  M8
A2 Rail / Guide Channel		- Material: Corrugated cardboard - Construction: Slot cut and folded - Attachment: Tape / Hot glue - Function: Guide strap movement during prototype evaluation	 PC-1	→		- Material: 6061–T6 Aluminum Rail (M7) - Finish: Anodized black - Attachment: Riveted / Screw fixed - Function: Precisely guides strap for controlled movement  M7  M10
A3 Load Body Assembly		- Material: Corrugated cardboard - Padding: Foam sheet (EVA) - Attachment: Tape / Zip ties - Function: Test load close to back and overall geometry	 PF-1	→		- Material (Shell): 500D Nylon + PU (M1) - Panel: HDPE Structural Sheet (M4) - Padding: Closed-Cell Foam (M2) + 3D Spacer Mesh (M3) - Attachment: Bartack stitching + Rivets - Function: Distribute load body that carries and protects the load  M1  M4  M2  M3
A4 Low Pivot Assembly		- Material: Corrugated cardboard - Pivot: Split pin (paper fastener) - Washers: Cardboard discs - Function: Test pivot location and rotation	 PH-1	→		- Material (Bracket): GF Nylon (M9) - Pivot Pin: Stainless steel (M13) - Bearings / Washers: Acetal (M10) - Attachment: Riveted / Screw fixed (M14) - Function: Low pivot for load path rotation and comfort  M9  M10
A5 Inward Tether		- Material: Cardboard strip - Attachment: Tape / Glue - Adjuster: Cardboard slot - Function: Test inward pull and positioning	 PC-1	→		- Material: 25 mm Nylon Webbing (M6) - Adjuster: ITW Nexus Ladder Lock 25mm (M8) - Attachment: Bartack stitching - Function: Pulls load inward to minimize leverage  M6  M8

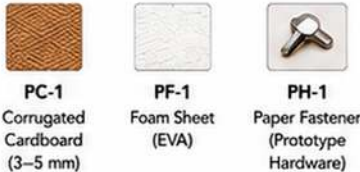
MATERIAL KEY (M)



HARDWARE KEY (H)



PROTOTYPE KEY (P)



NOTES:

- Prototype materials are for fit, form and function testing only. Production materials are selected for durability, performance and manufacturability.
- All dimensions in millimeters unless otherwise noted.
- See individual component sheets (A1–A5) for detailed specifications and tolerances.

GOAL: Map the cardboard prototype (test object) to the designed production version (manufacturing intent).

COMPONENT	PROTOTYPE (TEST OBJECT) Materials & Construction		KEY	PRODUCTION (DESIGNED OBJECT) Materials & Construction		KEY
A6 Tension Strap System		- Material: Cardboard strip - Adjuster: Cardboard slot - Attachment: Tape - Function: Test tensioning and range of adjustment	 PC-1	→		- Material: 25 mm Nylon Webbing (M6) - Adjuster: ITW Nexus Ladder Lock 25mm (M8) - Attachment: Bartack stitching - Function: Apply and manage tension to stabilize load  M6  M8
A7 Hip Belt Assembly		- Material: Corrugated cardboard - Padding: Foam sheet (EVA) - Buckle: Plastic side release (taped in place) - Function: Test hip belt position and support	 PF-1	→		- Material (Belt): 500D Nylon + PU (M1) - Padding: Closed-Cell Foam (M2) + 3D Spacer Mesh (M3) - Buckle: Side Release Low Profile (M8) - Attachment: Bartack stitching - Function: Test support load on hips and improve comfort  M1  M2  M3  M8
A8 Sternum Stabilizer		- Material: Cardboard strip - Buckle: Plastic side release (taped in place) - Adjuster: Cardboard slot - Function: Test shoulder strap spread and positioning	 PC-1	→		- Material: 25 mm Nylon Webbing (M6) - Buckle: Low-Profile Side Release (M8) - Adjuster: ITW Nexus Ladder Lock 25mm (M8) - Attachment: Bartack stitching - Function: Test/limit shoulder strap spread for system stability under load  M6  M8  M8
A9 Back Panel Comfort Pad		- Material: Foam sheet (EVA) - Attachment: Tape - Function: Test back comfort and ventilation zones	 PF-1	→		- Material: 3D Spacer Mesh (M3) - Padding: Closed-Cell Foam (M2) - Backing: 500D Nylon + PU (M1) - Attachment: Bartack stitching - Function: Comfort, ventilation, and pressure distribution  M3  M2  M1
A10 Accessory / Attachment Interface		- Material: Cardboard tab - Attachment: Tape - Function: Test accessory attachment location	 PC-1	→		- Material: 25 mm Nylon Webbing (M6) - Hardware: D-Ring / Cord Pull / Rivet (M8, M10) - Attachment: Bartack + Rivet - Function: Accessory attachment or tethering point  M6  M8  M10

MATERIAL KEY (M)

M1
500D Nylon + PUM2
Closed-Cell FoamM3
3D Spacer MeshM4
HDPE SheetM6
25mm Nylon WebbingM7
Aluminum Rail

HARDWARE KEY (H)

M8
ITW Nexus HardwareM9
GF Nylon HardwareM10
Acetal / POM ComponentsM13
Stainless Steel Pivot Pin SilverM14
STAINLESS STEEL
BUTTON HEAD RIVET
BLACK OXIDE

PROTOTYPE KEY (P)

PC-1
Corrugated Cardboard (3-5 mm)PF-1
Foam Sheet (EVA)PH-1
Paper Fastener (Prototype Hardware)

NOTES:

- Prototype materials are for fit, form and function testing only. Production materials are selected for durability, performance and manufacturability.
- All dimensions in millimeters unless otherwise noted.
- See individual component sheets (A6-A10) for detailed specifications and tolerances.

TEST OBJECT (CARDBOARD PROTOTYPE)



MATERIAL

- Corrugated cardboard (3-5 mm)
- Reinforcement: Layered cardboard
- Attachment: Tape / Hot glue

FUNCTION

- Test anchor location and load direction
- Simulate strap angle and pull
- Evaluate comfort and stability

NOTES

- Prototype simplification
- Not load rated
- Edge wear in testing

PRODUCTION OBJECT (DESIGNED INTENT)



CONSTRUCTION

- Material: 500D Nylon + PU (M1)
- Reinforcement: Bartack stitching
- Hardware: ITW Nexus Ladder Lock 25mm (M8)

FUNCTION

- Primary load transfer to harness frame
- Stabilizes shoulder straps
- Distributes load evenly across upper back

NOTES

- Load-rated component
- Impact resistant
- Designed for dynamic use

MATERIAL KEY (M)



HARDWARE KEY (H)



KEY SPECIFICATIONS

Overall Width (W)	142 mm
Overall Height (H)	142 mm
Overall Thickness (T)	13 mm
Strap Width	25 mm
Ladder Lock Width	25 mm
Load Rating (per assembly)	> 2.0 kN
Weight (approx.)	32 g
Operating Temp.	-20 °C to +60 °C
Corrosion Resistance	5% Salt Spray 48 hr min.

PROTOTYPE DETAILS (REFERENCE)



1. Top wings create shoulder strap angle.
2. Central slot aligns harness top.
3. Layered cardboard adds strength.

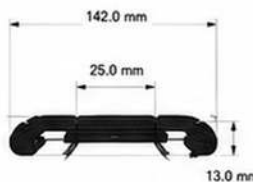
ISOMETRIC (ASSEMBLED)



EXPLODED VIEW



SECTION VIEW



MOUNTED VIEW



TOLERANCES

Overall Width (W)	± 1.0 mm
Overall Height (H)	± 1.0 mm
Overall Thickness (T)	± 0.3 mm
Strap Width	± 0.5 mm
Ladder Lock Width	± 0.5 mm
Stitching Position	± 1.0 mm

HARDWARE REFERENCE



M8
ITW NEXUS
LADDER LOCK 25mm
BLACK



M10
GF NYLON HARDWARE
BLACK

COMPATIBILITY

- Interfaces with A2 (Rail / Guide Channel) via webbing
- Works with A3 (Load Body Assembly) connection
- Supports A4 (Low Pivot Assembly) strap routing
- Compatible with harness systems using 25 mm webbing

MOVEMENT / FUNCTION SEQUENCE



NOTES (ABOUT THIS COMPONENT)

The upper harness anchor is the top connection point of the shoulder straps. It plays a critical role in stabilizing the harness and transferring load into the harness frame, improving comfort and control during dynamic activities. Designed for durability, strength, and field serviceability.

INTERFACES (CONNECTIONS TO OTHER COMPONENTS)



ENGINEERING NOTES

- Engineered for primary load transfer from shoulder straps.
- Bartack stitching in critical load areas for durability.
- Reinforced layers prevent deformation under dynamic load.
- Hardware selected for strength, UV and corrosion resistance.
- Symmetrical design ensures even load distribution.
- Assembly is serviceable and replaceable in the field.

DESIGN CONSIDERATIONS

- Optimize angle to maintain ergonomic strap alignment.
- Minimize bulk while maintaining strength and comfort.
- Ensure smooth transitions to prevent wear on straps.
- Distribute load evenly to reduce pressure points.
- Maintain compatibility with standard strap widths.

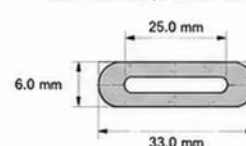
DIMENSIONS (PRODUCTION OBJECT)



13.0 mm



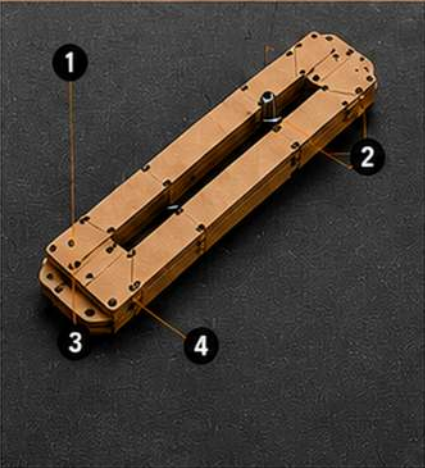
SLOT DETAIL (LADDER LOCK)



DOCUMENT INFO

Component ID	A1		
Document ID	ECS-A1-ISO-01-R1		
Revision	R1	Scale	NTS (mm)
Date	25-05-18	Prepared By	ECS Design Team

TEST OBJECT (CARDBOARD PROTOTYPE)



MATERIAL

- Corrugated cardboard (3–5 mm)
- Tape reinforcement
- Hot glue joints

FUNCTION

- Guides strap movement
- Maintains strap alignment
- Reduces lateral strap drift
- Simulates controlled migration

NOTES

- Prototype simplification
- Not load rated
- Edge wear in testing

PRODUCTION OBJECT (DESIGNED INTENT)



CONSTRUCTION

- Material: 6061–T6 Aluminum (M7)
- Low-profile rail geometry
- Recessed guide channel
- Rounded, low friction edges
- Anodized, wear resistant

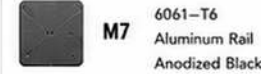
FUNCTION

- Controls guided strap migration
- Maintains lateral load path
- Reduces lateral sway
- Constrains strap under load
- Provides smooth transitions during posture changes

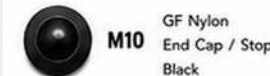
NOTES

- Load-rated component
- Impact resistant
- Corrosion & UV resistant

MATERIAL KEY (M)



HARDWARE KEY (H)



KEY SPECIFICATIONS

Overall Length (L)	142 mm
Overall Width (W)	25 mm
Overall Height (H)	8.0 mm
Rail Channel Width (RCW)	6.0 mm
Rail Channel Depth (RCD)	4.0 mm
Mounting Hole Ø (MH)	4.5 mm
Mounting Hole Spacing (S)	126 mm
Load Rating (per rail)	> 1.5 kN
Weight (approx.)	28 g
Operating Temp.	–20 °C to +60 °C
Corrosion Resistance	5% Salt Spray 48 hr min.

PROTOTYPE DETAILS (REFERENCE)



- Slot channel guides strap movement.
- Layered cardboard build creates channel walls.
- Tape reinforcement reduces deformation during testing.

PRODUCTION DETAILS

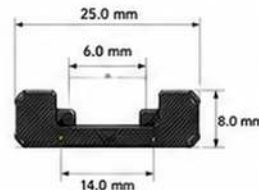
ISOMETRIC (ASSEMBLED)



EXPLODED VIEW



SECTION VIEW



MOUNTED VIEW



TOLERANCES

Overall Length (L)	±1.0 mm
Overall Width (W)	±0.3 mm
Overall Height (H)	±0.3 mm
Rail Channel Width (RCW)	±0.2 mm
Rail Channel Depth (RCD)	±0.2 mm
Mounting Hole Ø (MH)	±0.1 mm
Mounting Hole Spacing (S)	±0.5 mm

HARDWARE REFERENCE



M10
GF NYLON
END CAP / STOP
BLACK



M8
BUTTON HEAD SCREW
STAINLESS STEEL
BLACK OXIDE

COMPATIBILITY

- Interfaces with A1 (Upper Harness Anchor) via webbing path
- Works with A3 (Load Body Assembly) connection
- Supports A4 (Low Pivot Assembly) strap routing
- Compatible with systems using 25 mm webbing

MOVEMENT / FUNCTION SEQUENCE



- NEUTRAL**
Strap centered in rail channel.
- LOADED**
Strap pulled inward. Rail guides path and limits lateral migration.
- TRANSITION**
During posture change, rail maintains alignment and prevents sway.
- DYNAMIC MOTION**
Rail constrains strap geometry under dynamic load.

NOTES (ABOUT THIS COMPONENT)

The rail / guide channel is a critical component that controls the movement of the shoulder strap along a guided path. It maintains strap alignment, reduces lateral sway, and ensures the load is transferred efficiently to the harness frame. Designed for durability, smooth operation, and long-term field reliability.

INTERFACES (CONNECTIONS TO OTHER COMPONENTS)



ENGINEERING NOTES

- Recessed channel geometry ensures smooth, controlled strap movement.
- Low-friction surfaces reduce wear on webbing.
- Rounded edges prevent strap edge wear and webbing abrasion.
- Rail maintains strap plane to reduce lateral load migration.
- Material selected for strength, corrosion resistance, and low weight.
- Assembly is serviceable and replaceable in the field.

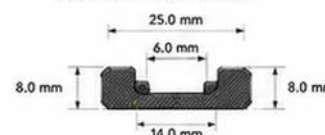
DESIGN CONSIDERATIONS

- Maintain low profile to avoid interference with rider's body and gear.
- Ensure consistent rail alignment with shoulder strap path.
- Prevent binding while maintaining tight strap guidance.
- Accommodate strap thickness variations.
- Minimize weight while maintaining structural integrity.

DIMENSIONS (PRODUCTION OBJECT)



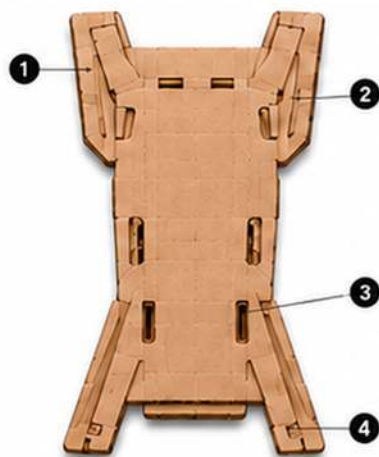
SECTION A-A (TYPICAL)



DOCUMENT INFO

Component ID	A2		
Document ID	ECS-A2-ISO-01-R1		
Revision	R1	Scale	NTS (mm)
Date	25-05-18	Prepared By	ECS Design Team

TEST OBJECT (CARDBOARD PROTOTYPE)



MATERIAL

- Corrugated cardboard (3-5 mm)
- Tape reinforcement
- Hot glue

FUNCTION

- Provides structural platform for load distribution
- Transfers load to anchor points
- Maintains system geometry

NOTES

- Prototype simplification
- Not load rated
- Edge wear in testing

PRODUCTION OBJECT (DESIGNED INTENT)



CONSTRUCTION

- 2.0 mm HDPE structural panel
- Laser-cut slots for modularity
- 25 mm nylon webbing (M6)
- Bartack reinforcement
- Rounded low-profile edges

FUNCTION

- Rigid platform for load transfer and system integration
- Distributes load across anchors and body
- Maintains geometry under dynamic load

NOTES

- Load-rated structure
- Impact resistant
- Corrosion & UV resistant

MATERIAL KEY (M)

M4	HDPE STRUCTURAL PANEL 2.0 mm High Density Polyethylene
M6	25 mm HIGH-TENACITY NYLON WEBBING Type 7, Bartacked
M5	NYLON REINFORCEMENT LAYER (OPTIONAL) Type 6, Heat Set

HARDWARE KEY (H)

M8	ITW NEXUS SIDE RELEASE BUCKLE 25mm
M8	ITW NEXUS TRI-GLIDE ADJUSTER 25mm

KEY SPECIFICATIONS

Overall Height (H)	240 mm
Overall Width (W)	170 mm
Panel Thickness (T)	2.0 mm
Webbing Width	25 mm
Slot Width (S)	25 mm
Slot Length (L)	38 mm
Panel Weight (approx.)	110 g
Load Rating (per assembly)	> 2.5 kN
Operating Temp.	-20 °C to +60 °C
Corrosion Resistance	5% Salt Spray 48 hr min.

PROTOTYPE DETAILS (REFERENCE)



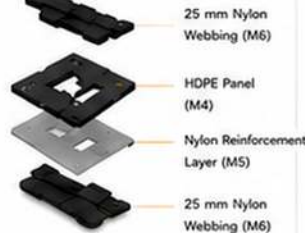
- Slot layout defines strap paths.
- Tape joints hold structure during testing.
- Layered cardboard adds basic rigidity.

PRODUCTION DETAILS

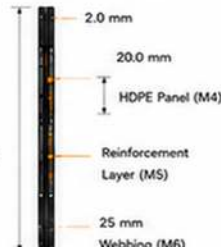
ISOMETRIC (ASSEMBLED)



EXPLODED VIEW



SECTION VIEW



MOUNTED VIEW



TOLERANCES

Overall Height (H)	±1.0 mm
Overall Width (W)	±1.0 mm
Panel Thickness (T)	±0.2 mm
Slot Width (S)	±0.5 mm
Slot Location	±1.0 mm

HARDWARE REFERENCE



M8
ITW NEXUS
SIDE RELEASE
BUCKLE 25mm



M8
ITW NEXUS
TRI-GLIDE
ADJUSTER 25mm

COMPATIBILITY

- Interfaces with A1 (Upper Anchor) via webbing
- Works with A5 (Inward Tether) for load path control
- Fastened to A2 (Guide Channel) for support
- Supports A8 (Sternum Stabilizer) via geometry

DESIGN CONSIDERATIONS

- Maintain low profile to reduce bulk under gear or clothing.
- Distribute load evenly to avoid pressure points.
- Slot positions optimized for typical rider posture range.
- Prevent strap binding while maintaining slot geometry.
- Ensure compatibility with existing anchor and tether layout.
- Minimize weight while maintaining structural performance.

MOVEMENT / FUNCTION SEQUENCE



- NEUTRAL
Load body in resting position.
- LOAD APPLIED
Load transfers evenly through structure.
- DYNAMIC MOVEMENT
Structure maintains shape during rider lean.
- RECOVERY
Returns to neutral without deformation.

INTERFACES (CONNECTIONS TO OTHER COMPONENTS)



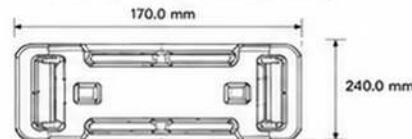
ENGINEERING NOTES

- HDPE panel provides rigid load transfer with minimal weight.
- Slot architecture allows modular strap routing and adjustment.
- Rounded edges prevent wear on straps and improve comfort.
- Reinforced layers at problem zones contribute to added stiffness.
- Material selected for durability, UV resistance, wear resistance, and impact performance.
- Assembly is serviceable and replaceable in the field if required.

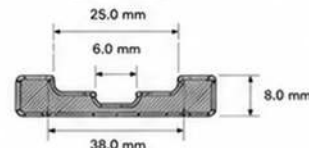
NOTES (ABOUT THIS COMPONENT)

The load body assembly is the central structural platform of the carry system. It is designed to transfer and distribute load from the carriage to the wearer through multiple anchor points while maintaining alignment and comfort during dynamic riding conditions.

DIMENSIONS (PRODUCTION OBJECT)



SLOT DETAIL



DOCUMENT INFO

Component ID	A3		
Document ID	ECS-A3-ISO-01-R2		
Revision	R2	Scale	NTS (mm)
Date	25-05-18	Prepared By	ECS Design Team

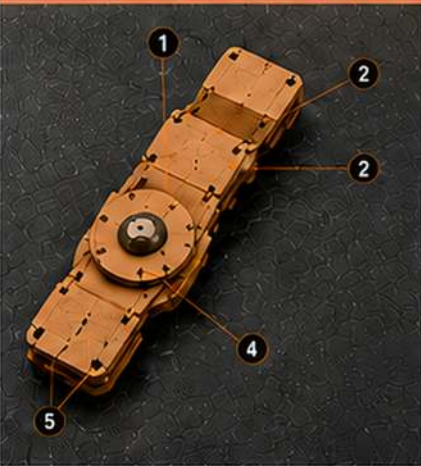
A4 LOW PIVOT ASSEMBLY

PIVOT CONNECTION + LOAD TRANSFER OPTIMIZATION

THE ERGONOMIC CARRY SYSTEM
PROTOTYPE → PRODUCTION TRANSLATION

REVISION: R1 | DATE: 25-05-18 | SCALE: NTS | UNITS: mm

TEST OBJECT (CARDBOARD PROTOTYPE)



MATERIAL

- Corrugated cardboard
- Cardboard washer discs
- Tape reinforcement
- Hot glue joints

FUNCTION

- Enables pivot rotation
- Transfers load to strap system
- Allows harness articulation
- Maintains alignment under load

NOTES

- Prototype simplification
- Not load rated
- Edge wear in testing

PRODUCTION OBJECT (DESIGNED INTENT)



CONSTRUCTION

- Material (Bracket): GF Nylon (M9)
- Pivot Pin: Stainless steel (M13)
- Bearings / Washers: Acetal (M10)
- Attachment: Riveted / Screw fixed

FUNCTION

- Provides smooth pivot rotation
- Transfers load from harness to frame
- Allows natural body articulation
- Maintains alignment and comfort
- Low profile for reduced bulk

NOTES

- Load-rated component
- Impact resistant
- Corrosion & UV resistant
- Serviceable and replaceable

MATERIAL KEY (M)



HARDWARE KEY (H)



KEY SPECIFICATIONS

Pivot Pin Diameter (ØD)	6.0 mm
Bracket Thickness (BT)	8.0 mm
Washer Thickness (WT)	2.0 mm
Assembly Width (AW)	25.0 mm
Assembly Height (AH)	25.0 mm
Rotation Range	±30°
Mounting Hole Ø (MH)	6.5 mm
Load Rating (per assembly)	> 2.0 kN
Weight (approx.)	22 g
Operating Temp.	-20 °C to +60 °C
Corrosion Resistance	5% Salt Spray 48 hr min.

PROTOTYPE DETAILS (REFERENCE)



- Split pivot allows rotation.
- Cardboard washer simulates bearing.
- Tape reinforcement reduces wear and improves durability.

PRODUCTION DETAILS

ISOMETRIC (ASSEMBLED)



EXPLODED VIEW



SECTION VIEW



MOUNTED VIEW



TOLERANCES

Pivot Pin Diameter (ØD)	±0.1 mm
Bracket Thickness (BT)	±0.3 mm
Washer Thickness (WT)	±0.2 mm
Assembly Width (AW)	±0.3 mm
Assembly Height (AH)	±0.3 mm
Mounting Hole Ø (MH)	±0.2 mm

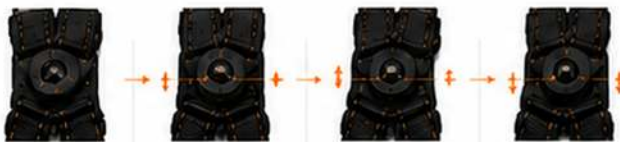
HARDWARE REFERENCE



COMPATIBILITY

- Interfaces with A1 (Upper Anchor) Assembly
- Interfaces with A3 (Load Body Assembly)
- Works with A5 (Inward Tether) for load path control
- Supports dynamic rotation ± 30°

MOVEMENT / FUNCTION SEQUENCE



- NEUTRAL**
Pivot in neutral aligned position.
- ROTATION START**
Pivot begins rotation to allow articulation.
- ARTICULATION**
Allows natural body movement and flex.
- LOAD TRANSFER**
Load remains centered, transferred efficiently.

INTERFACES (CONNECTIONS TO OTHER COMPONENTS)



ENGINEERING NOTES

- Low pivot location improves biomechanics.
- Acetal washers reduce friction and wear.
- Stainless steel pin ensures high strength and durability.
- Riveted construction prevents loosening.
- Bracket geometry distributes load evenly.
- Designed for high cycle articulation.
- Materials selected for strength, low weight, and corrosion resistance.
- Assembly is serviceable and replaceable in the field.

DESIGN CONSIDERATIONS

- Maintain low profile to avoid interference with body.
- Ensure smooth pivot for unrestricted movement.
- Maintain alignment to prevent strap twist.
- Protect pivot area from dirt and debris.
- Balance strength, weight, and comfort.
- Accommodate strap thickness variations.
- Minimize play while allowing smooth rotation.

NOTES (ABOUT THIS COMPONENT)

The low pivot assembly is the articulation point between the harness and load body system. It enables natural body movement while maintaining efficient load transfer and alignment. Designed for durability, smooth operation, and long-term field reliability.

DIMENSIONS (PRODUCTION OBJECT)



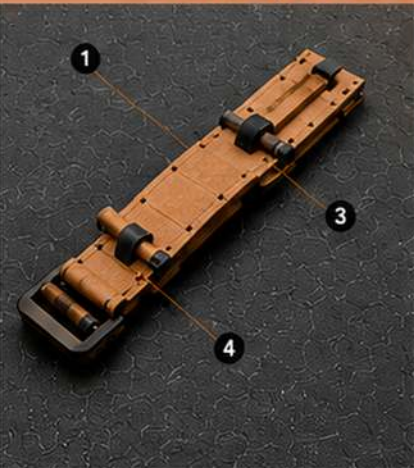
ROTATION RANGE (TYPICAL)



DOCUMENT INFO

Component ID	A4		
Document ID	ECS-A4-ISO-01-R1		
Revision	R1	Scale	NTS (mm)
Date	25-05-18	Prepared By	ECS Design Team

TEST OBJECT (CARDBOARD PROTOTYPE)



MATERIAL

- Corrugated cardboard (3-5 mm)
- Tape reinforcement
- Hot glue joints

FUNCTION

- Tests inward pull and positioning
- Simulates strap load adjustment
- Validates load path to harness

NOTES

- Prototype simplification
- Not load rated
- Edge wear in testing

PRODUCTION OBJECT (DESIGNED INTENT)



CONSTRUCTION

- Material: 25 mm Nylon Webbing (M6)
- Adjuster: ITW Nexus Ladder Lock 25mm (M8)
- Attachment: Bartack stitching
- Function: Transfers inward load to harness via guided path

FUNCTION

- Pulls load inward to minimize leverage
- Works with guided rail for alignment
- Maintains load path under tension
- Reduces strap drift and sway

NOTES

- Load-rated component
- Impact resistant
- Designed for dynamic use

MATERIAL KEY (M)



M6

25 mm Nylon
Webbing
Black

HARDWARE KEY (H)



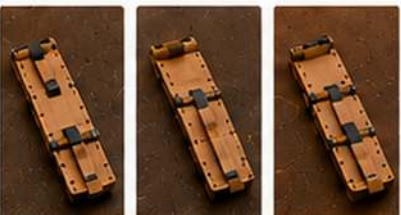
M8

ITW NEXUS
LADDER LOCK
25mm
Black

KEY SPECIFICATIONS

Webbing Width (WW)	25 mm
Webbing Thickness (WT)	2.0 mm
Adjuster Type	ITW Nexus Ladder Lock 25mm
Adjuster Width (AW)	25 mm
Adjuster Height (AH)	20 mm
Slot Width (SW)	25 mm
Slot Height (SH)	4.5 mm
Load Rating (per assembly)	> 2.0 kN
Weight (approx.)	18 g
Operating Temp.	-20 °C to +60 °C
Corrosion Resistance	5% Salt Spray 48 hr min.

PROTOTYPE DETAILS (REFERENCE)



- Slot simulates adjustment path.
- Tape reinforcement simulates stitching.
- End tabs simulate load transfer points.

PRODUCTION DETAILS

ISOMETRIC (ASSEMBLED)



EXPLODED VIEW



SECTION VIEW



MOUNTED VIEW



TOLERANCES

Webbing Width (WW)	±0.3 mm
Webbing Thickness (WT)	±0.2 mm
Adjuster Width (AW)	±0.3 mm
Adjuster Height (AH)	±0.3 mm
Slot Width (SW)	±0.2 mm
Slot Height (SH)	±0.2 mm
Stitching Position	±1.0 mm

HARDWARE REFERENCE



M8
ITW NEXUS
LADDER LOCK 25mm
BLACK

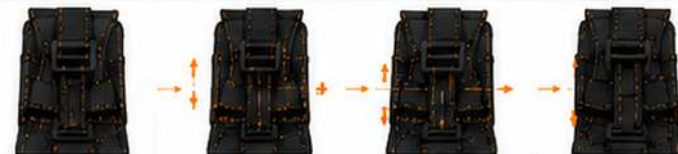


M9
BUTTON HEAD SCREW
STAINLESS STEEL
BLACK OXIDE

COMPATIBILITY

- Interfaces with A1 (Upper Harness Anchor)
- Interfaces with A2 (Rail / Guide Channel)
- Works with A4 (Low Pivot Assembly)
- Supports inward load transfer to harness

MOVEMENT / FUNCTION SEQUENCE



- NEUTRAL**
Tether at rest, no tension.
- PULL APPLIED**
User or system pulls tether inward.
- LOAD TRANSFER**
Load moves inward, reducing leverage.
- STABILIZED**
Load path aligned, sway minimized.

INTERFACES (CONNECTIONS TO OTHER COMPONENTS)



ENGINEERING NOTES

- Inward pull reduces moment arm and improves load control.
- Ladder Lock provides secure, low-profile adjustment.
- Webbing selected for strength, low stretch, and abrasion resistance.
- Bartack stitching prevents slippage and failure at load points.
- Designed for durability, field reliability, and serviceability.

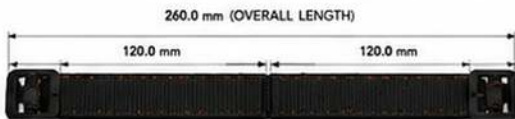
DESIGN CONSIDERATIONS

- Maintain consistent strap alignment with guide rail.
- Minimize bulk while ensuring load transfer performance.
- Prevent twisting during tensioning.
- Keep adjustment accessible yet secure.
- Optimize stitching pattern for strength and low profile.
- Minimize weight while maintaining durability.

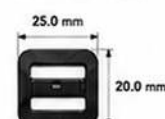
NOTES (ABOUT THIS COMPONENT)

The inward tether is a critical load transfer component that pulls the load toward the user's center of mass. It works with the guided rail and tension system to reduce sway, minimize leverage, and maintain control. Designed for strength, low profile, and long-term field reliability.

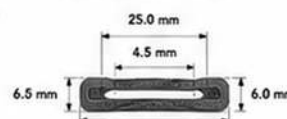
DIMENSIONS (PRODUCTION OBJECT)



LADDER LOCK (M8)



SLOT DETAIL (TYPICAL)



DOCUMENT INFO

Component ID	A5		
Document ID	ECS-A5-ISO-01-R1		
Revision	R1	Scale	NTS (mm)
Date	25-05-18	Prepared By	ECS Design Team

TEST OBJECT (CARDBOARD PROTOTYPE)

MATERIAL

- Corrugated cardboard (3–5 mm)
- Cardboard slot adjuster
- Tape reinforcement
- Hot glue joints

FUNCTION

- Tests tensioning and range
- Simulates strap load adjustment
- Validates strap alignment
- Evaluates load stabilization

NOTES

- Prototype simplification
- Not load rated
- Edge wear in testing

PRODUCTION OBJECT (DESIGNED INTENT)

CONSTRUCTION

- Material: 25 mm Nylon Webbing (M6)
- Adjuster: ITW Nexus Ladder Lock 25mm (M8)
- Attachment: Bartack stitching
- Function: Apply and manage tension
Works with guided rail system

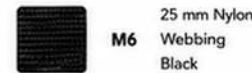
FUNCTION

- Applies tension to stabilize load
- Reduces movement and sway
- Maintains load path alignment
- Works in conjunction with guide rail
- Adjustable for user and load variations

NOTES

- Load-rated component
- Impact resistant
- Serviceable and replaceable
- Designed for dynamic use

MATERIAL KEY (M)



HARDWARE KEY (H)



KEY SPECIFICATIONS

Webbing Width (WW)	25 mm
Webbing Thickness (WT)	2.0 mm
Adjuster Type	ITW Nexus Ladder Lock 25mm
Adjuster Width (AW)	25 mm
Adjuster Height (AH)	20 mm
Slot Width (SW)	25 mm
Slot Height (SH)	4.5 mm
Adjusted Length Range	80 – 260 mm
Load Rating (per assembly)	> 2.0 kN
Weight (approx.)	24 g
Operating Temp.	-20 °C to +60 °C
Corrosion Resistance	5% Salt Spray 48 hr min.

PROTOTYPE DETAILS (REFERENCE)



- Slot adjuster simulates tension range.
- Tape reinforcement simulates stitching.
- End tabs simulate attachment points.

PRODUCTION DETAILS



EXPLODED VIEW



SECTION VIEW



MOUNTED VIEW



TOLERANCES

Webbing Width (WW)	±0.3 mm
Webbing Thickness (WT)	±0.2 mm
Adjuster Width (AW)	±0.3 mm
Adjuster Height (AH)	±0.3 mm
Slot Width (SW)	±0.2 mm
Slot Height (SH)	±0.2 mm
Stitching Position	±1.0 mm

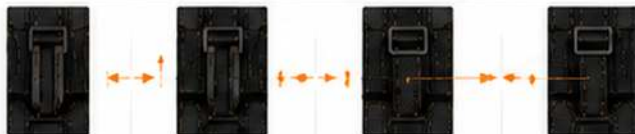
HARDWARE REFERENCE



COMPATIBILITY

- Interfaces with A2 (Rail / Guide Channel)
- Interfaces with A3 (Load Body Assembly)
- Works with A5 (Inward Tether) for load path
- Works with A7 (Hip Belt Assembly) for secondary load stabilization and user interface

MOVEMENT / FUNCTION SEQUENCE



- NEUTRAL**
Strap at rest, no tension applied.
- TENSION APPLIED**
User pulls strap inward to apply tension.
- LOAD STABILIZED**
Tension reduces sway and stabilizes load against body.
- LOCKED POSITION**
Adjuster locks strap length and maintains tension under load.

INTERFACES (CONNECTIONS TO OTHER COMPONENTS)



ENGINEERING NOTES

- Ladder lock provides secure, low-profile adjustment.
- Webbing selected for strength, low stretch, and abrasion resistance.
- Bartack stitching prevents slippage and ensures joint integrity.
- Slot geometry in ladder lock is optimized for 25 mm webbing.
- Materials are corrosion resistant and UV stable.
- Assembly is serviceable and replaceable in the field.

- Maintain consistent tension without over-constraining movement.
- Keep adjuster accessible yet low profile.
- Prevent strap drift during dynamic use.
- Ensure smooth webbing path through rail.
- Optimize for strength-to-weight ratio.
- Minimize bulk while maintaining durability.

NOTES (ABOUT THIS COMPONENT)

The tension strap system applies adjustable inward tension to stabilize the load body and maintain an efficient load path. It works with the rail / guide channel and inbound tether to minimize sway, reduce leverage, and improve comfort. Designed for durability, smooth operation, and field reliability.

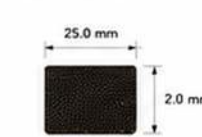
DIMENSIONS (PRODUCTION OBJECT)



LADDER LOCK (M8)



WEBBING (M6)



DOCUMENT INFO

Component ID	A6		
Document ID	ECS-A6-ISO-01-R1		
Revision	R1	Scale	NTS (mm)
Date	25-05-18	Prepared By	ECS Design Team

TEST OBJECT (CARDBOARD PROTOTYPE)

MATERIAL

- Corrugated cardboard
- Foam sheet (EVA)
- Tape reinforcement
- Plastic side release buckle
- Hot glue joints

FUNCTION

- Transfers load to hips
- Provides wrap and support
- Stabilizes load body
- Improves comfort and ventilation

NOTES

- Prototype simplification
- Not load rated
- Edge wear in testing

PRODUCTION OBJECT (DESIGNED INTENT)

CONSTRUCTION

- Material: Belt: 500D Nylon + PU (M1)
Padding: Closed-Cell Foam (M2) +
3D Spacer Mesh (M3)
- Buckle: Side Release Low Profile (M8)
Attachment: Bartack stitching
- Function: Supports load on hips and
improves comfort

FUNCTION

- Transfers load from harness to hips
- Distributes load across hip bones
- Stabilizes system under movement
- Enhances comfort and breathability
- Works with tether and tension system

NOTES

- Load-rated component
- Impact resistant
- Serviceable and replaceable
- Designed for dynamic use

MATERIAL KEY (M)

M1	500D Nylon + PU Black
M2	Closed-Cell Foam Black
M3	3D Spacer Mesh Black
M4	Side Release Low Profile Black

HARDWARE KEY (H)

M8	Side Release Low Profile Black
----	--------------------------------------

KEY SPECIFICATIONS

Belt Width (BW)	100 mm (tapered)
Padding Thickness (PT)	12 mm
Webbing Width (WW)	25 mm
Buckle Type	Side Release Low Profile
Adjustment Type	ITW Nexus Ladder Lock 25mm
Belt Size Range	760 - 1200 mm
Load Rating (per assembly)	> 2.0 kN
Weight (approx.)	109 g
Operating Temp.	-20 °C to +60 °C
Corrosion Resistance	5% Salt Spray 48 hr min.

PROTOTYPE DETAILS (REFERENCE)



- Cardboard strips form belt structure.
- Foam padding simulates hip comfort layer.
- Tape + buckle simulate attachment and closure.

PRODUCTION DETAILS

ISOMETRIC
(ASSEMBLED)

EXPLODED VIEW



SECTION VIEW



MOUNTED VIEW



TOLERANCES

Belt Width (BW)	±2.0 mm
Padding Thickness (PT)	±1.0 mm
Webbing Width (WW)	±0.3 mm
Belt Length	±5.0 mm
Stitching Position	±1.0 mm
Buckle Alignment	±1.0 mm

HARDWARE REFERENCE



M8
SIDE RELEASE
LOW PROFILE
BLACK

COMPATIBILITY

- Interfaces with A3 (Load Body Assembly)
- Works with A5 (Inward Tether) for load path
- Works with A4 (Low Pivot Assembly)
- Works with A6 (Tension Strap System) for stabilization
- Supports dynamic load transfer to hips

MOVEMENT / FUNCTION SEQUENCE



- NEUTRAL
Belt sits in neutral position around hips.
- LOAD APPLIED
Load transfers from harness to hip belt.
- STABILIZATION
Belt stabilizes system and reduces sway.
- DYNAMIC SUPPORT
Belt maintains support during movement and posture change.

INTERFACES (CONNECTIONS TO OTHER COMPONENTS)



ENGINEERING NOTES

- Wide belt design spreads load across hip bones.
- Closed-cell foam improves comfort and presses distribution.
- Spacer mesh enhances airflow and reduces heat buildup.
- Low-profile buckle minimizes bulk and improves mobility.
- Bartack stitching at critical points prevents failure.
- Materials selected for strength, abrasion resistance, and comfort.
- Assembly is serviceable and replaceable in the field.

DESIGN CONSIDERATIONS

- Maintain consistent width for predictable load transfer.
- Minimize edge binding on hips.
- Ensure ventilation for extended wear.
- Balance stiffness and flexibility for comfort and control.
- Keep buckle low profile to avoid interference.
- Optimize padding thickness for support without bulk.
- Accommodate a wide range of body sizes.
- Minimize weight while maintaining durability.

NOTES (ABOUT THIS COMPONENT)

The hip belt assembly is the primary interface for transferring load from the harness to the user's hips. It provides structural support, stability, and comfort during dynamic movement. Designed for durability, ventilation, and field reliability.

DIMENSIONS (PRODUCTION OBJECT)



SECTION (PT)



DOCUMENT INFO

Component ID	A7		
Document ID	ECS-A7-ISO-01-R1		
Revision	R1	Scale	NTS (mm)
Date	25-05-18	Prepared By	ECS Design Team

A8 STERNUM STABILIZER

SHOULDER STRAP SPREAD CONTROL + SYSTEM STABILITY

THE ERGONOMIC CARRY SYSTEM

PROTOTYPE → PRODUCTION TRANSLATION

REVISION: R1 | DATE: 25-05-18 | SCALE: NTS | UNITS: mm

TEST OBJECT (CARDBOARD PROTOTYPE)



MATERIAL

- Cardboard strip
- Tape reinforcement
- Plastic side release buckle
- Hot glue joints

FUNCTION

- Controls shoulder strap spread
- Maintains harness alignment
- Stabilizes system under load
- Improves fit and reduces sway

NOTES

- Prototype simplification
- Not load rated
- Edge wear in testing

PRODUCTION OBJECT (DESIGNED INTENT)



CONSTRUCTION

- Material: 25 mm Nylon Webbing (M6)
- Buckle: Low-Profile Side Release (M8)
- Adjuster: ITW Nexus Ladder Lock 25mm (M8)
- Attachment: Bartack stitching
- Function: Stabilizes shoulder strap spread for system stability under load

FUNCTION

- Keeps shoulder straps positioned over chest load path
- Prevents straps from collapsing inward
- Improves stability during movement
- Reduces fatigue and improves comfort

NOTES

- Load-rated component
- Impact resistant
- Serviceable and replaceable
- Designed for dynamic use

MATERIAL KEY (M)

M6	25 mm Nylon Webbing Black
M8	Low Profile Side Release Buckle Black
M8	ITW Nexus Ladder Lock 25mm Black

HARDWARE KEY (H)

M8	Low Profile Side Release Buckle Black
M8	ITW Nexus Ladder Lock 25mm Black

KEY SPECIFICATIONS

Webbing Width (WW)	25 mm
Webbing Thickness (WT)	2.0 mm
Buckle Type	Side Release Low Profile
Adjuster Type	ITW Nexus Ladder Lock 25mm
Adjuster Width (AW)	25 mm
Adjuster Height (AH)	20 mm
Buckle Width	28 mm
Buckle Height	18 mm
Load Rating (per assembly)	> 2.0 kN
Weight (approx.)	16 g
Operating Temp.	-20 °C to +60 °C
Corrosion Resistance	5% Salt Spray 48 hr min.

PROTOTYPE DETAILS (REFERENCE)



- Cardboard strip forms webbing.
- Tape reinforcement simulates stitching.
- Buckle simulates stabilization function.

PRODUCTION DETAILS

ISOMETRIC (ASSEMBLED)



EXPLODED VIEW



SECTION VIEW



MOUNTED VIEW



TOLERANCES

Webbing Width (WW)	±0.3 mm
Webbing Thickness (WT)	±0.2 mm
Adjuster Width (AW)	±0.3 mm
Adjuster Height (AH)	±0.3 mm
Buckle Width	±0.3 mm
Buckle Height	±0.3 mm
Stitching Position	±1.0 mm

HARDWARE REFERENCE



M8
LOW PROFILE
SIDE RELEASE
BUCKLE
BLACK



M8
ITW NEXUS
LADDER LOCK
25mm
BLACK

COMPATIBILITY

- Interfaces with A1 (Upper Harness Anchor)
- Interfaces with A2 (Rail / Guide Channel)
- Works with A5 (Inward Tether)
- Supports dynamic load transfer to hips

MOVEMENT / FUNCTION SEQUENCE



- 1. NEUTRAL**
Shoulder straps in natural position.
- 2. SPREAD CONTROL**
Stabilizer maintains set strap spread.
- 3. LOAD APPLIED**
System remains aligned under increasing load.
- 4. MOVEMENT STABILITY**
Prevent strap collapse and maintain alignment.

INTERFACES (CONNECTIONS TO OTHER COMPONENTS)



ENGINEERING NOTES

- Stabilizer limits excessive shoulder strap spread for optimal biomechanics.
- Prevents inward strap collapse under load and during dynamic movement.
- Low-profile design reduces interference and improves comfort.
- Bartack stitching at critical points for strength and durability.
- Webbing selected for strength, low stretch, and abrasion resistance.
- Assembly is serviceable and replaceable in the field.

DESIGN CONSIDERATIONS

- Maintain correct strap spread to improve load distribution and reduce fatigue.
- Keep profile low to avoid interference with gear and movement.
- Ensure buckle is centered and tensioned for consistent performance.
- Optimize stitching pattern for strength without adding bulk.
- Accommodate a wide range of body sizes and harness configurations.
- Minimize weight while maintaining durability.

NOTES (ABOUT THIS COMPONENT)

The sternum stabilizer is critical for maintaining shoulder strap geometry and system stability. It prevents the shoulder straps from spreading outward or collapsing inward, ensuring efficient load transfer, improved comfort, and reduced fatigue during extended use. Designed for durability, low profile, and dynamic field performance.

DIMENSIONS (PRODUCTION OBJECT)

200 – 210 mm (ADJUSTABLE RANGE)



BUCKLE (M8)



ADJUSTER (M8)



DOCUMENT INFO

Component ID	A8		
Document ID	ECS-A8-ISO-01-R1		
Revision	R1	Scale	NTS (mm)
Date	25-05-18	Prepared By	ECS Design Team

TEST OBJECT (CARDBOARD PROTOTYPE)

MATERIAL

- Foam sheet (EVA)
- Tape attachment
- Hot glue joints

FUNCTION

- Tests back comfort zones
- Evaluates ventilation gaps
- Validates pressure distribution
- Simulates pack interface

NOTES

- Prototype simplification
- Not load rated
- Edge wear in testing

PRODUCTION OBJECT (DESIGNED INTENT)

CONSTRUCTION

- Material: 3D Spacer Mesh (M3)
- Padding: Closed-Cell Foam (M2)
- Backing: 500D Nylon + PU (M1)
- Attachment: Bartack stitching

FUNCTION

- Improves airflow and ventilation
- Distributes load across back panel
- Reduces pressure points
- Enhances long term comfort
- Supports upright and dynamic use

NOTES

- Load-distributing component
- Impact resistant
- Serviceable and replaceable
- Designed for durability and comfort

MATERIAL KEY (M)



M3 3D Spacer Mesh
Black



M2 Closed-Cell Foam
Black



M1 500D Nylon + PU
Black

HARDWARE KEY (H)

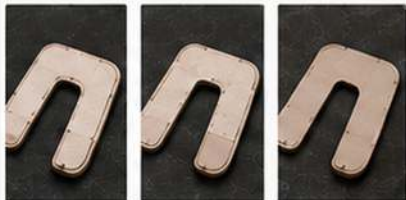


— Bartack Stitching
High Tenacity Thread
Black / Orange

KEY SPECIFICATIONS

Overall Height (OH)	460 mm
Overall Width (OW)	270 mm
Thickness (max)	12 mm
Ventilation Channel Width	60 mm
Foam Thickness	8 mm
Mesh Stand-Off	4 mm
Load Rating (per assembly)	> 2.0 kN
Weight (approx.)	110 g
Operating Temp.	-20 °C to +60 °C
Corrosion Resistance	5% Salt Spray 48 hr min.

PROTOTYPE DETAILS (REFERENCE)

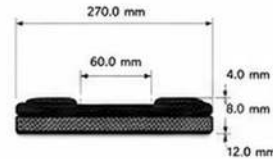


1. Foam sheet cutout forms basic shape.
2. Tape simulates attachment zones.
3. Foam simulates comfort layer.

PRODUCTION DETAILS

ISOMETRIC
(ASSEMBLED)

EXPLODED VIEW

SECTION VIEW
(THICKNESS)

MOUNTED VIEW



TOLERANCES

Overall Height (OH)	±2.0 mm
Overall Width (OW)	±2.0 mm
Thickness (max)	±0.3 mm
Channel Width	±1.0 mm
Foam Thickness	±0.5 mm
Mesh Stand-Off	±0.5 mm
Stitching Position	±1.0 mm

HARDWARE REFERENCE



— BARTACK STITCHING
HIGH TENACITY THREAD
BLACK / ORANGE

COMPATIBILITY

- Interfaces with A3 (Load Body Assembly)
- Interfaces with A7 (Hip Belt Assembly)
- Works with A6 (Tension Strap System)
- Compatible with ECS harness system
- Supports ventilation and pressure distribution

MOVEMENT / FUNCTION SEQUENCE



1. AIRFLOW
3D mesh promotes air circulation.
2. LOAD DISTRIBUTION
Evenly spreads load across back area.
3. PRESSURE REDUCTION
Contours reduce pressure points on the spine.
4. COMFORT & SUPPORT
Improves comfort during extended carry.

INTERFACES (CONNECTIONS TO OTHER COMPONENTS)



ENGINEERING NOTES

- 3D mesh maintains airflow and reduces heat.
- Closed-cell foam provides comfort and load spread.
- U-channel relieves pressure along the spine.
- Tapered edges reduce interference and abrasion.
- Lightweight design maintains structural support.
- Materials selected for durability and field use.
- All materials are breathable and quick drying.
- Assembly is serviceable and replaceable in field.

DESIGN CONSIDERATIONS

- Optimize ventilation without sacrificing support.
- Maintain low profile to reduce bulk.
- Ensure compatibility with harness geometry.
- Provide consistent comfort over long durations.
- Prevent pressure points and chafing.
- Balance stiffness and flexibility.
- Resist compression set over time.
- Minimize weight while maximizing durability.

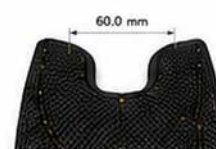
NOTES (ABOUT THIS COMPONENT)

The back panel comfort pad improves ventilation, distributes load, and reduces pressure points on the back. The 3D spacer mesh creates an air channel for cooling, while the foam layer spreads load evenly. The center channel relieves pressure along the spine. Designed for comfort, durability, and field reliability.

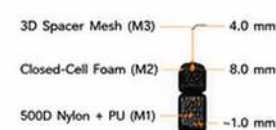
DIMENSIONS (PRODUCTION OBJECT)



VENTILATION CHANNEL DETAIL



MATERIAL STACK (SECTION)



DOCUMENT INFO

Component ID	A9		
Document ID	ECS-A9-ISO-01-R1		
Revision	R1	Scale	NTS (mm)
Date	25-05-18	Prepared By	ECS Design Team

A10 ACCESSORY / ATTACHMENT INTERFACE

MODULAR ATTACHMENT + ACCESSORY INTEGRATION POINT

THE ERGONOMIC CARRY SYSTEM

PROTOTYPE → PRODUCTION TRANSLATION

REVISION: R1 | DATE: 25-05-18 | SCALE: NTS | UNITS: mm

TEST OBJECT (CARDBOARD PROTOTYPE)



MATERIAL

- Corrugated cardboard (3-5 mm)
- Tape reinforcement
- Hot glue joints

FUNCTION

- Tests accessory attachment location and security
- Validates load transfer to harness structure
- Evaluates rotation and retention
- Confirms user accessibility

NOTES

- Prototype simplification
- Not load rated
- Edge wear in testing

PRODUCTION OBJECT (DESIGNED INTENT)



CONSTRUCTION

- Material: 25 mm Nylon Webbing (M6)
- Hardware: D-Ring / Cord Pull Rivet (M8, M10)
- Attachment: Bartack + Rivet
- Finish: Clean edge, sealed

FUNCTION

- Provides secure accessory attachment point
- Transfers load to harness structure
- Supports tethering and modular accessories
- Allows quick access and removal

NOTES

- Load-rated component
- Impact resistant
- Serviceable and replaceable
- Designed for dynamic use

MATERIAL KEY (M)



M6 25 mm Nylon Webbing Black



M8 D-Ring / Cord Pull Black



M10 Rivet / Screw Black Oxide

HARDWARE KEY (H)



H8 ITW Nexus D-Ring 25mm Black



H10 Acetal / POM Rivet / Screw Black

KEY SPECIFICATIONS

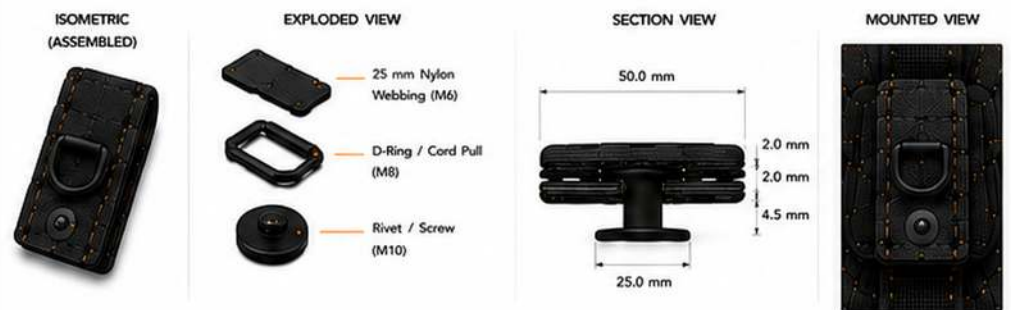
Webbing Width (WW)	25 mm
Webbing Thickness (WT)	2.0 mm
Length (Overall) (OH)	90 mm
Width (Overall) (OW)	50 mm
Attachment Type	Bartack + Rivet
Rivet Diameter (Ø)	12 mm
Rivet Height	4.5 mm
D-Ring Size (Internal)	25 mm
Load Rating (per assembly)	> 2.0 kN
Weight (approx.)	28 g
Operating Temp.	-20 °C to +60 °C
Corrosion Resistance	5% Salt Spray 48 hr min.

TEST OBJECT DETAILS (REFERENCE)



1. Tab simulates attachment location.
2. Tape simulates reinforcement and load path.
3. Hot glue simulates rivet and retention point.

PRODUCTION DETAILS



TOLERANCES

Overall Length (OH)	±2.0 mm
Overall Width (OW)	±1.0 mm
Webbing Thickness (WT)	±0.2 mm
Rivet Diameter (Ø)	±0.2 mm
Rivet Height (RH)	±0.2 mm
D-Ring Size (ID)	±0.5 mm
Stitching Position	±1.0 mm

HARDWARE REFERENCE



M8
ITW NEXUS
D-RING 25mm
BLACK



M10
ACETAL / POM
RIVET / SCREW
BLACK

COMPATIBILITY

- Interfaces with A1 (Upper Harness Anchor)
- Interfaces with A3 (Load Body Assembly)
- Interface with A7 (Tension Strap System)
- Compatible with ECS harness system
- Supports modular accessories and quick removal

MOVEMENT / FUNCTION SEQUENCE



1. NEUTRAL
Interface sits flat against harness.
2. ACCESSORY ATTACHED
Accessory connected to D-ring or tether.
3. LOAD TRANSFER
Load distributed through interface to harness.
4. REMOVABLE
Accessory removed quickly and easily.

INTERFACES (CONNECTIONS TO OTHER COMPONENTS)



ENGINEERING NOTES

- Rivet provides secure, low-profile retention with high pull-out resistance.
- D-ring allows attachment of pouches, tools, and tether systems.
- Webbing selected for strength, low stretch, and abrasion resistance.
- Bartack stitching at critical points prevents failure and tearing.
- Low-profile design reduces snag risk and improves comfort.
- Assembly is serviceable and replaceable in the field.

DESIGN CONSIDERATIONS

- Maintain easy access without interfering with movement.
- Ensure load path aligns with harness structure.
- Prevent twisting or rotation under load.
- Optimize placement for balance and usability.
- Use corrosion resistant hardware for durability.
- Minimize bulk while maximizing strength.

NOTES (ABOUT THIS COMPONENT)

The accessory / attachment interface provides a secure and modular integration point for accessories, tools, and tethering systems. It transfers load safely to the harness, supports quick access and removal, and maintains a low-profile design for comfort and unobstructed movement. Designed for durability, compatibility, and field reliability.

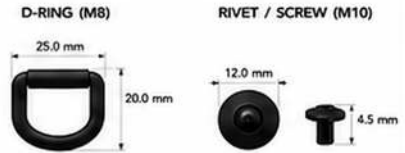
TEST OBJECT DIMENSIONS (REFERENCE)



PRODUCTION DIMENSIONS (DESIGNED INTENT)



HARDWARE DIMENSIONS (REFERENCE)



DOCUMENT INFO

Component ID	A10		
Document ID	ECS-A10-ISO-01-R1		
Revision	R1	Scale	NTS (mm)
Date	25-05-18	Prepared By	ECS Design Team

05

ASSEMBLY

THE ERGONOMIC CARRY SYSTEM

A wearable load-transfer system for urban e-bike commuters

05 ASSEMBLY

SYSTEM ASSEMBLY /
COMPONENT INTEGRATION

This page illustrates how all validated components integrate to form the complete Ergonomic Carry System (ECS).

Dashed lines indicate assembly paths. The orange line shows the primary load path through the system.



ASSEMBLY SEQUENCE

- 1 Install A2 (Rail) onto A3 (Load Body) stainless steel hardware
- 2 Install A9 (Back Panel Pad) onto rear face of A3.
- 3 Install A4 (Low Pivot) onto rail assembly at hip level.
- 4 Route A5 (Inward Tether) through guide path in A4 and A2.
- 5 Install A6 (Tension Strap System) through A4 and align.
- 6 Attach A1 (Upper Harness Anchor) to top of A2.
- 7 Attach A7 (Hip Belt Assembly) to A4 pivot points.
- 8 Attach A8 (Sternum Stabilizer) to shoulder straps.
- 9 Install A10 (Accessory Interface) at desired mount point.

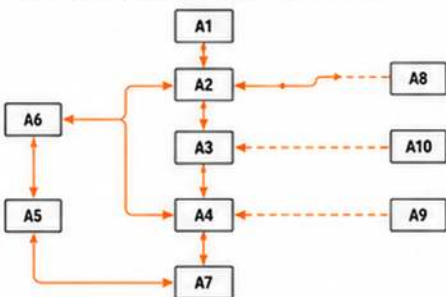
INTERFACE MATRIX

A1	Upper Harness Anchor	↔	A2	Rail / Guide Channel
A1	Upper Harness Anchor	↔	A10	Accessory Interface
A2	Rail / Guide Channel	↔	A3	Load Body Assembly
A2	Rail / Guide Channel	↔	A4	Low Pivot Assembly
A3	Load Body Assembly	↔	A9	Back Panel Comfort Pad
A3	Load Body Assembly	↔	A10	Accessory Interface
A4	Low Pivot Assembly	↔	A5	Inward Tether
A5	Inward Tether	↔	A6	Tension Strap System
A6	Tension Strap System	↔	A7	Hip Belt Assembly
A6	Tension Strap System	↔	A8	Sternum Stabilizer
A7	Hip Belt Assembly	↔	A10	Accessory Interface

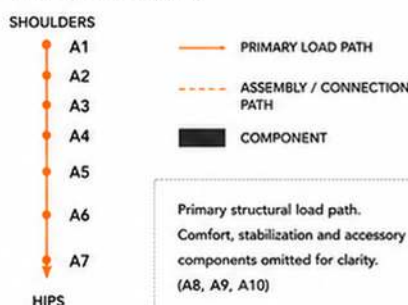
HARDWARE SUMMARY (PER SYSTEM)

ID	HARDWARE COMPONENT	QTY
M8	ITW NEXUS LADDER LOCK 25mm	QTY: 6
M9	GF NYLON PIVOT PIN / BRACKET	QTY: 2
M10	ACETAL / POM WASHER / BEARING	QTY: 4
M11	ITW NEXUS SIDE RELEASE 25mm	QTY: 3
M12	ITW NEXUS TRI-GLIDE ADJUSTER 25mm	QTY: 8

SYSTEM ARCHITECTURE (CONNECTION FLOW)



LOAD PATH (PRIMARY)



COMPONENT SUMMARY (A1-A10)

ID	COMPONENT	FUNCTION
A1	Upper Harness Anchor	Upper load transfer
A2	Rail / Guide Channel	Guided vertical motion
A3	Load Body Assembly	Structural load platform
A4	Low Pivot Assembly	Articulation at hip level
A5	Inward Tether	Inward pull and control
A6	Tension Strap System	System stabilization
A7	Hip Belt Assembly	Transfers load to hips
A8	Sternum Stabilizer	Shoulder strap control
A9	Back Panel Comfort Pad	Comfort and ventilation
A10	Accessory Interface	Modular attachment point

SYSTEM PRINCIPLE

The harness is a passive mechanism that works with the body, not against it.

Load follows posture.
The structure follows load.

06

REFLECTION

THE ERGONOMIC CARRY SYSTEM

A wearable load-transfer system for urban e-bike commuters



Designed for movement beyond the ride.
The system transitions naturally between cycling and pedestrian contexts, maintaining comfort, stability, and everyday usability throughout the commute.

The project began as a backpack.
It resolved into a load path.

The harness is a passive mechanism.
The pack is the geometry, given a body.

What comes next is not a product.
It is the same method, applied to
the next problem worth carrying.